



## DIMETHYLFORMAMIDE

<b>PROPERTY</b>	<b>LIMITS</b>	<b>TEST METHOD</b>
DMF, %	99.90 MIN	GC
Color, apha	10 MAX	COLORIMETRY
Dimethylamine, ppm	10 MAX	TITRATION
Formic Acid, ppm	3 MAX	TITRATION
Methanol, %	0.0050 MAX	GC
Water, %	0.03 MAX	KARL FISCHER
Conductivity @ 20°C, $\mu\text{S}/\text{cm}$	2.5 MAX	CONDUCTIVITY
pH @ 25°C of a 20% Solution	6.5 - 8.5	PH